

- Rigid all metal construction.
- Fully usable 300mm (12") diameter vertically mounted screen, with integral hood.
- Electronic digital protractor.
- Precision workstage with 270mm x 175mm top plate.
- Available with the full range of Quadra-Chek readout systems.





Vertical Bench Top Optical Projector

The VB300, another projector built to Starrett's trademark formula:

High specification + low price = Value for money.

This vertical bench-top projector has been designed to meet the demands of modern industry. It is ideal for the rapid inspection of small light weight components, pressings, plastic mouldings, electronic components, small turned parts etc.

- Fast traverse, quick release mechanism on X and Y axis.
- Quick action single lens mount.
- On-axis and twin arm fibre optic surface illumination options available.
- Comprehensive range of multi-element precision ground lenses.
- Large range of accessories available.

Technical Specification

Screen Diameter

300mm (12") with precision cross lines, calibration markings and overlay clips.

Workstage

Top plate - 270 x 175mm (10.6 x 6.9"). Glass insert - 200 x 115mm (8 x 4.5"). Measuring Travel - 150mm x 70mm (6 x 2.8").

Focus

100mm (4").

Component Weight Capacity 5kg (11lb).

Illumination **Profile** - Fan cooled, halogen, switchable high/low intensity with yellow/green filter. **Surface** - On axis and twin arm fibre optic options.

Measurement/display systems

Linear - Heidenhain scales (0.001mm resolution). Quadra-Chek readout systems with edge sensing option.

Starrett

Angle - Digital protractor (1 minute resolution).

Lenses

x10, x20, x25, x 31¹/₄, x50, x100.

Power Supply

110/120/230/240/250V.AC 50/60Hz. Consumption 5A.

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VB300 Specification:	SR120	SR220	SR220e	SR405	SR405 CNC
Rigid steel body	•	•	•	•	
Standard workstage 150 x 70mm travel	•	•	•	•	
Extended workstage					
Anti-corrosion nickel plated workstage top					
Rotary screen & clips	•	•	•	•	
Handwheel X and Y drive control	•	•	•	•	
Motorised joystick control					
CNC control					
Angular digital protractor	•	•	•	•	
Angular digital measurement in QC DRO					
X-Y axis only digital readout	•				
Geometric function digital readout		•	•		
Computer with geometric s/ware readout.				•	
On screen edge sensing			•	•	
Internal edge sensor					
Single interchangeable lens mount	•	•	•	•	
Dual lens slide					
Multi lens turret					
Fibre optic surface illumination	0	0	0	0	
On-axis surface illumination	0	0	0	0	
Single condenser					
Dual condenser slide	•	•	•	•	
Multi condenser turret					
Yellow/green light filter	•	•	•	•	
Available lenses (See guide below)	0	0	0	0	
X5 magnification lens					
X31¼ magnification lens option	0	0	0	0	
Standard or deluxe support cabinet	0	0	0	0	
Canopy and curtains	0	0	0	0	
Work holding accessories	0	0	0	0	
Magnification checking graticule	0	0	0	0	
OV ² Optical video adaptor					
Screen overlay templates	0	0	0	0	

Standard Optional

Guide to Maximum Component Size (mm)								Hall Flaur
Magnification		X5	X10	X20	X25	X50	X100	
Field c	Field of View		30	15	12	6	3	
Working	Distance	N/A	80	76	62	50	41	
Max Work	Half Field	N/A	160	160	160	144	106	Diject FC
Diameter	Full Field	N/A	160	160	160	125	98	Working Field
Projected Image Fully Reversed					Distance			

Terminology:

Working Distance: Is the distance between the objective lens and the component when the component is in focus.

Field of View (FOV): Is the viewing area of the component. A 30mm FOV using a 10x lens would produce a screen image of 300mm.

Half Field View: Is the maximum size a component can be projected to the centre of the screen before colliding with the lens.

Full Field View: Is the maximum size a component can be projected over the full screen before colliding with the lens.

Projected Image: Is how a component is projected onto the screen in relation to its placement on the workstage.

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